

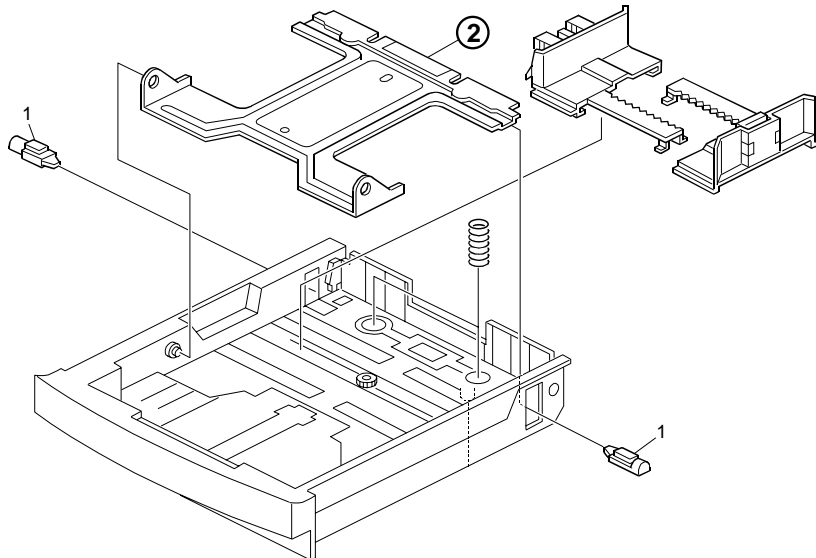
Model: Model PL-P1		Date: 30-Apr-04	No.: MG108001
Modified Article: Parts Catalog Correction		Prepared by: H.Taguchi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

Please apply the following correction to your Parts Catalogs:

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V128403	-	OPC Charger Roller PU	1-0		3	4	
V128444	V128403	OPC Charger Roller PU	1-1		3	16	
V128464	V126648	OHP Sensor 3	1-1		9	12	
V128479	-	Thermistor Assy FU	1-0		11	6	
V128611	V128487	Registration Roller Assy PU	1-1		13	4	
V128487	V128611	Transfer Base Assy PU	1-1		13	5	
V128612	V128612	Power Supply Bracket(110V)	1		19	2	
	V128613	Power Supply Bracket(220V)	1				
V128612	-	Power Supply Bracket(110V)	1-0		21	8	
V128613	-	Power Supply Bracket(220V)	1-0		21	8	

The illustration has been changed as follows.

Page 4: Index 2 has been revised.

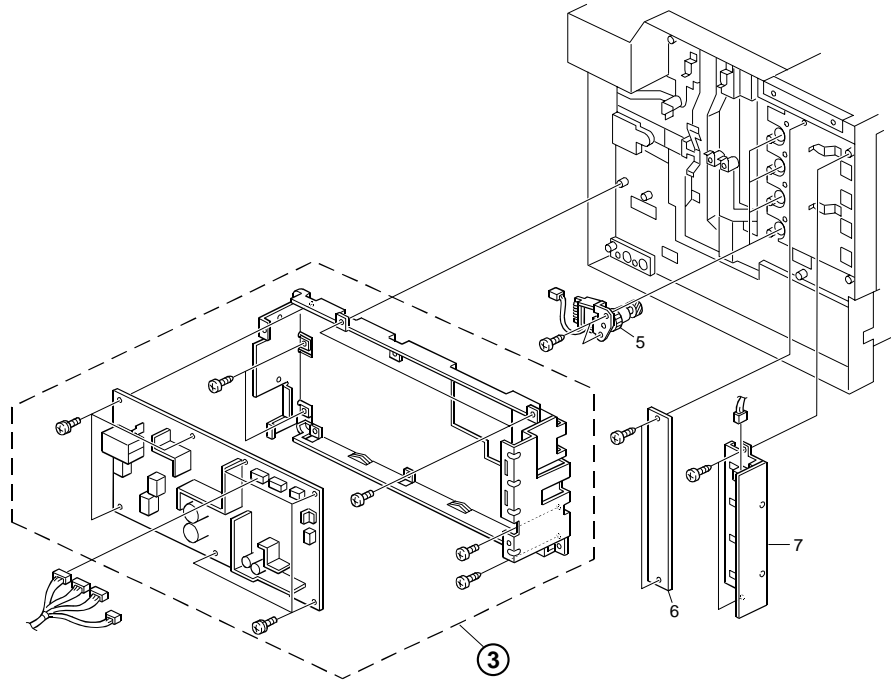


Model: Model PL-P1

Date: 30-Apr-04

No.: MG108001

Page 20: Index 3 has been revised and Index 8 has been deleted.



Model: Model PL-P1		Date: 1-Jun-04	No.: MG108002
Modified Article: Cover		Prepared by: H.Taguchi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input checked="" type="checkbox"/> Other	

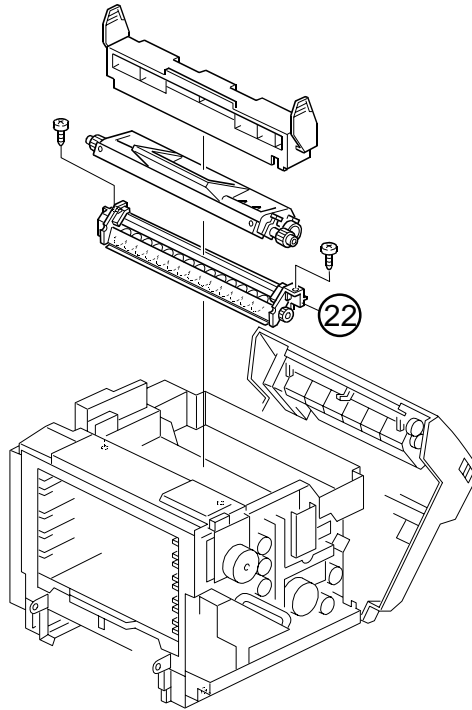
The decal of the following parts has been changed to the correct one.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V128414	V128629	OP Panel Cover EX	1 - 1	X/O	3	7	
V128420	V128628	Front Cover PU EX	1 - 1	X/O	3	15	

Model: Model PL-P1		Date: 4-Jun-04	No.: MG108003
Modified Article: Waste Toner Auger PU		Prepared by: H.Taguchi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The following has been newly registered as a service part to further facilitate servicing in the field.

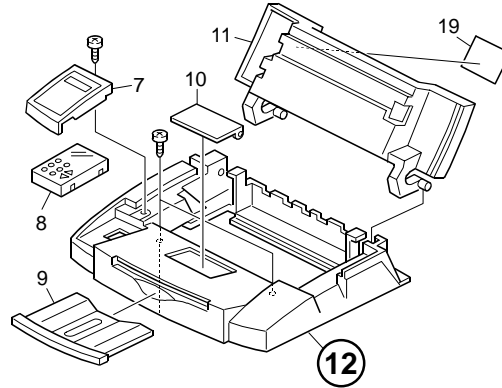
Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	V128444	Waste Toner Auger PU	1		3	22	NEW



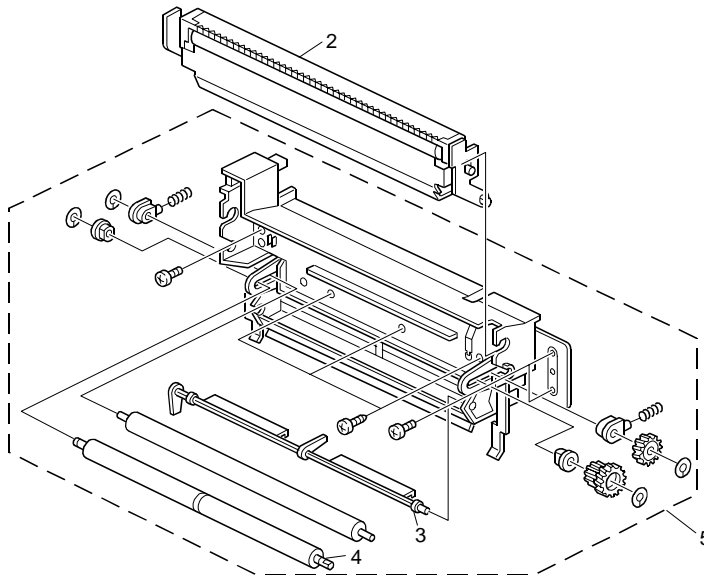
Model: Model PL-P1		Date: 16-Jun-04	No.: MG108004
Modified Article: Parts Catalog correction 2		Prepared by: H.Taguchi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

Please apply the following illustration corrections to your Parts Catalogs:

- Page2: Index 12 has been revised.



- Page12: Index 5 has been revised.
(The transfer roller assembly PU is not included in the transfer base assembly).



Model: Model PL-P1		Date: 2-Jul-04	No.: MG108005
Modified Article: Fusing Unit		Prepared by: H.Taguchi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input checked="" type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V128405	V128622	Fusing Unit (110V) FU	1 - 1	X/O	11	*	
V128406	V128623	Fusing Unit (220V) FU	1 - 1	X/O	11	*	

Reasons for these part number changes:

- A cleaner for the pressure roller was added to minimize black dots on images.
Note: The cleaner prevents too much toner from building up on the thermistor.
- The shape of the center pad was changed to improve fusing with thin paper types.

RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
RICOH Aficio CL 1000N	120V, 60Hz	USA, Canada	G108-17	Q1540600001
Gestetner:P7431cn Nashuatec:P7431cn Rex-Rotarv:P7431cn	220 - 240V, 50/60Hz	Europe, etc.	G108-22	Q1540600001
RICOH Aficio CL 1000N	220 - 240V, 50/60Hz	Europe, etc.	G108-27	Q1540600001

Model: Model PL-P1		Date: 2-Aug-04	No.: MG108006
Modified Article: Additional information (Model PL-P1a)		Prepared by: H.Taguchi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

The parts below were added in accordance with the launch of Model PL-P1a. These parts are only for Model PL-P1a.

Note: The mechanical parts for Model PL-P1a and Model PL-P1 are the same, except for the operation panel and printer controller board.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	V128639	OP Panel RG	1		3	8	
	V128640	OP Panel Cover RG	1		3	7	
	V128638	Printer Controller RNE	1		19	14	
	G1328103	Manual_Setup_NA	1		3	20	
	G1328108	Manual_Option_NA	1		3	20	
	G1328700	Decal_Ricoh_NA_Pluto_P1a	1		3	18	
	G1328702	Decal_NAS_Pluto_P1a	1		3	18	
	G1328703	Decal_REX	1		3	18	
	G1328704	Decal_GES_Pluto_P1a	1		3	18	

Model: Model PL-P1		Date: 2-Aug-04	No.: MG108007
Modified Article: Part catalogue collection		Prepared by: H.Taguchi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input checked="" type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

The following parts were added for the China model (newly released).

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	GZ000005	Power Code – 230V	1		3	14	
	GA003065	Decal – Inkjet Caution (China)	1		3	19	

Model: Model PL-P1		Date: 13-Sep-04	No.: MG108008
Modified Article: Left Side Cover PU		Prepared by: H.Taguchi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ()
	<input checked="" type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Other	

The rib on the following part has been removed to facilitate assembly.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
V128418	V128652	Left Side Cover PU 2	1 - 1	X/O	3	3	

Model: Model PL-P1		Date: 24-Sep-04	No.: MG108009
Modified Article: NVRAM		Prepared by: H.Taguchi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards ()

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	G1089590	NVRAM ZERO COUNTER	1		19	14	NEW

Change: Part newly added

Reason: 0-counter modification (see RTB #Rgene013).

Replacement Procedure

1. Print out the SMC report from SP5990 (when possible).
2. Turn off the main switch and unplug the power cord.
3. Remove the NVRAM on the controller board
4. Install the new 0-counter NVRAM.
5. Contact your supervisor to enter the destination code and controller serial number.

Note: The default destination code is Japan.

6. Do a RAM clear for the controller settings:
 - SCS (SP5-801-003): System settings
 - PRT (SP5-801-008): Printer settings
 - NCS (SP5-801-011): System default and I/F settings
7. Do a Counter Clear (SP7-808).
8. Do these settings:
 - Meter charge mode (SP5-930-001)
 - Counter Method (SP5-045)
 - Telephone Number Setting (SP5-812)

Note: These are related to service contracts.

9. For any SP mode that was changed from its original design default or factory default, input the most recent value.
 - Refer to the SMC report for the most recent values.

Model: Model PL-P1	Date: 10-Feb-05	No.: MG108010
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Modified Article: Dust Proof Cover		Prepared by: H.Taguchi	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input checked="" type="checkbox"/> Other
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	<input type="checkbox"/> To meet standards
	<input type="checkbox"/> Part standardization	<input type="checkbox"/> Product Safety	()

The dust proof cover is newly registered as a service part.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
	V128662	OU5 FRONT CASE	1		7	11	NEW

